LETTER	DFTSMAN TAH	DATE 9/21/93	DESCRIPTION ADDED RIVET P/N TO L/M & F/D REVISED NOTE 1	APPROVED	DATE
₿	TAH	10/11/93	CHANGED RIVET P/N. ON L/M		
0	TAH	11/10/93	ADDED NOTES 2 & 3		
0	TAH	12/14/93	GENERAL UPDATE		
Ð	TAH	12/19/95	INCORPORATED EO-E2	P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96

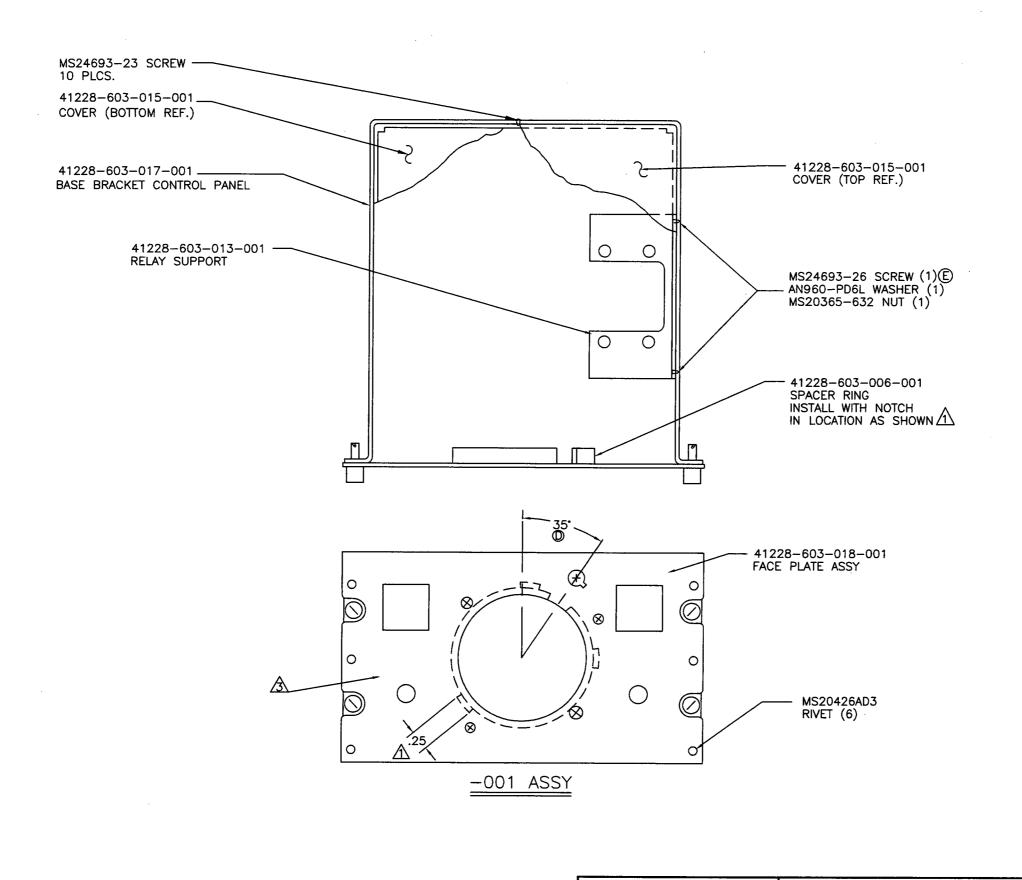
^							
/3\	PAINT	FACE	PLATE	BLACK	PFR	MII -C-4616D	

A CHEMICAL CONVERSION COATING PER MIL-C-5541E CLASS 1A.

MELD SPACER RING P/N 41228-603-006-001 TO FACE PLATE P/N
41228-603-018-001 IN LOCATION SHOWN. WELD IN ACCORDANCE
WITH ERA PROCESS SPECIFICATION №. 4001.

NOTE:

				6 MS20426AD-3 ®				RIV	ΈΤ						
			4 MS20365-632					NU	T						
					4	AN960-PD6L		WA:	SHER						
					10	MS24693-23			SCREW						
		1 41228-603-006-001 2 41228-603-015-001					SPA	ACER	RING						
						41228-603-015-001		CO	VER						
			1 41228-603-017-001 1 41228-603-018-001					BAS	SE BF	RACKE	ET, CC	NTRO	L PANEL		
								FAC	E PL	ATE .	ASSY		-		
					1 41228-603-013-001				RELAY SUPPORT						
				-001			ASSY								
ļ.,	VO 1	REQ'D	DEE	2 4 5	-001	PART NO.			NAME ST OF		STOCK ERIAL	SIZE	MATERIAL	MATL.SPEC	ZONE
RIGH PR ERA DISCI DUCT THESE PURP DEN ERA THE I	ESE DATA ROPRIETA AVIATIO LOSURE, RON, OR E DATA ROSE IS WITHOUT RORIZATIO AVIATIO	RY TO NI, INC. REPRO- USE OF FOR ANY FORBID- WRITTEN ON FROM IN, INC. NI, INC. Y TO	-001	1 REO'D PER ASSY	41	1228-603-020 NEXT ASSENBLY MOL	UNLES OTHERW SPECIFI X.±.' XX.±.C XXX.±.C ANGLE	SS MISE FIED .1 03 010 ES 1/2	DRFTSMN CHECK STRESS PROJ. ENGR. HEAT TREAT	T. HA	RVILLE	7/16/93 Era A		NTROL BO. SCALE NON DWG. NO. 41228-603- SHT 1 OF	E REV.



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CONTROL BOX

SZZE DWG. NO.
41228-603-019
SHT 2 OF 2